Grupo Losán

Grupo Losán was founded in 1964 in Curtis (Galicia, Spain) by the families López and Sánchez. The Group has worldwide presence now with 11 sites in 5 countries. Around 2000 motivated employees are working for the Group. In these sites; veneer sheets, layons, real wood flooring, poplar plywood, melamine faced boards, worktops and veneered boards are produced for both the furniture industry and the wood distribution trade.

A stable and sustained veneered board quality is guaranteed by the fact that layons are sliced and spliced ‘in house’ within the Group.

Locations

Losán Gestion
Head Offices, A Coruña (Spain)

Losán Rumania
Brașov (Romania)

Losán Aserpal
Curtis (Spain)

Losán Benelux
Emmen (The Netherlands)

Losán Componentes
Pedro Muñoz (Spain)

Industrias Losán
Curtis (Spain)

Losán Pinasa
Fuentes (Spain)

Losán Tableros
Soria (Spain)

Losán Manufacturas Timbreño
Los Angeles - Bio Bio (Chile)

Losán Oak Hill Veneer
Troy PA (USA)

The production in Emmen

Veneered board production started at Losán Benelux, Emmen in The Netherlands during 2003. Most of the veneer layons are produced in both Losán Rumania and Aserpal (Spain) and are delivered to the factory in a wide range of grades and sizes. Other slicing and splicing companies within the Group, e.g. in the USA and Chile, ensure a regular and secure supply of layons to the factory.

The layons are pressed on the core boards in a ‘continuous press’. This high-end technology has almost no limits regarding flexibility, speed, reliability and efficiency.

In Autumn 2016 an investment program was started resulting in a large factory expansion and a second pressing line.

Losán Benelux exports over 40 countries and has become one of the leading producers of veneered boards in Europe.
VENEERED POPLAR PLYWOOD E1
Core: Poplar Plywood E1, interior glue
Variation: Core Celba Plywood E1, exterior glue fire retardant, CARB II
Thicknesses: 4 - 41 mm
Size: 2500x1220 mm
*Other sizes, variations or thicknesses on demand.*

VENEERED BIRCH PLYWOOD E1
Core: Birch Plywood E1, exterior glue
Variation: Layons glued either with exterior or interior glue fire retardant, CARB
Thicknesses: 7.5 - 41 mm
Size: 2500x1220 / 3050x1250 / 3050x1250 mm
*Other sizes, variations or thicknesses on demand.*

VENEERED BLOCKBOARD E1
Core: Blockboard E1
Variation: Laminboard, MDF-Top, Chipboard-Top
Thicknesses: 10 - 41 mm
Size: 2150x1250 / 2500x1250 / 2800x2070 / 3050x2070 mm
*Other sizes, variations or thicknesses on demand.*

VENEERED LIGHT WEIGHT CHIPBOARD E1
Core: Chipboard E1 density ca. 450 - 500 kg/m³
Variation: CARB II
Thicknesses: 3.9 - 41 mm
Size: 2600x2050 mm
*Other sizes, variations or thicknesses on demand.*

VENEERED LIGHT WEIGHT PANEL E1
Core: MDF E1 - Density between 160 and 320 kg/m³
Variation: MDF Moisture resistant, fire retardant, CARB
Thicknesses: 39 - 61 mm
Size: 2440x1220 / 3050x1220 / 3050x2070 mm
*Other sizes, variations or thicknesses on demand.*

VENEERED VERMICULITE A1
Core: Vermiculite A1
Variation: 650 kg/m³ - 850 kg/m³
Thicknesses: 10 - 30 mm
Size: 2440x1220 / 3050x1220 mm
*Other sizes, variations or thicknesses on demand.*
SURFACES

Surfaces possible on almost all available wood species.
100% OAK
100% OAK
100% NORDIC
BIRCH ONE DECK
BIRCH PLY
BIRCH PLY GREY
BIRCH ONE DECK
100% NORDIC

PINE VALSAIN DYED BRONZE
LARCH RUSTIC
LARCH SMOKED
SPRUCE

OLD SPRUCE CRACKS
PINE VALSAIN DYED GREY
FIR
BIRCH PLY GREY

KNOTTY PINE
SMOKED PINE VALSAIN RUSTIC
BIRCH PLY
BIRCH ONE DECK
100% EUCALYPTUS
100% EUCALYPTUS
100% ACOUSTIC

- Micro perforated Ø 0.5 mm 3.8 - 3.8
- Linear 13/3 Ø 8mm
- Linear 29/3 Ø 8mm
- Ø 3 mm → Ø 10 mm T profile
- Ø 5mm 16 x 16

Micro perforated Ø 0.5 mm 3.8 - 3.8
100% ACOUSTIC
100% ACOUSTIC
PROJECT VILNIUS
Rotary Cut
Rotary cutting is a method used to peel a log into thin sheets of wood as if unrolled from a spool, like paper towels. Rotary cut veneer has a variegated grain appearance, and can vary tremendously, although it is the preferred method to obtain large sections of wood to manufacture whole piece faces.

Quarter Cut
Quarter cut wood veneer is characterised by its long grain, that is parallel or almost parallel to the cutting edge of the veneer. In quarter cut wood veneer, the grains do not close over themselves. This is because of the longitudinal cut made after dividing the log into four parts. When considering quarter cut veneer, bear in mind that it should have a maximum one half figure that occupies 5% of the sheet or veneer.

Crown Cut
Crown cut wood veneer is characterised by irregular grain shapes that are formed by cutting on a tangent to the axis of the log. Crown cut wood veneer is characterised by the grain closing on itself in irregular rings, forming certain elliptic shapes. These shapes are called cathedrals in the wood industry. A veneer is considered crown cut when this figure covers at least 50% of its width and 30% of its length.

FURNITURE COMPONENTS

Sawing
Thanks to the latest techniques we are able to offer you cut to size panels.
Max length x width: 4300x2070 mm
Min thickness: 3 mm
Maximum straightness tolerance is 2 mm

CNC
With the state of art the CNC department guarantees you panels with many possibilities like:
Drilling
Min perforation: 0,5 mm
Grooving
Routing
Sanding: standard 120/150 grit; possible on request up to 220
Min size: depending on enquiry
Max length x width: 5000x1300 mm
Max thickness: 200 mm

Panels can be brushed

Spray installations
For panels which can not be done by our UV installations we are spraying your panels (including edges) in our special cabins.

Edgebanding
Our cut to size panels can be applied with several edgebandings.
Max length x width: 3050x2070 mm
Max thickness: 50 mm
Min length x width: 200x75 mm
Min thickness: 10 mm
Solid edgebanding: max 20 mm
The solid edgebandings can be straight, chamfered and rounded
Veneer edgebanding: max 2 mm
min 0,6 mm

Finishing
UV lacquering or staining/oiling
Max length x width: 4000x1250 mm
Max thickness: 50 mm
Min length x width: 250x50 mm
Min thickness: 4 mm
The gloss can be from matt till high gloss.
The finish can be open grain and closed grain.
The standard production is in following steps.
Sanding; staining; 4 layers UV primer, sanding, UV finish lacquer.
The panels can be provided with a protection film or with foam between the panels.
We do recommend the protection film in order to avoid scratches during processing.

Thanks to our experience we are able to answer all the market requirements.